

Work Order ID 108672

Monday, October 28, 2013 12:49:14 PM

108672

Not 85 or 500 per

Item ID: D412-702-017

Accept

N9000040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Shoulder Harness Loops Over Existing Lap Belts

Start Date: 10/28/2013 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 11/7/2013 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Approvals: Process Plan: *MMF* Date: *13-10-28* Tooling:

Run Start

NR1

QC: Date: SPC (Y/N):

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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N/A	Rev E
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100

1000

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and create labels per PPP D412-702-017 CHG001

0.00

0.00

DAS
6
9-89

13/11/13

2

MLJ 13-11-13

(Signature)

110

110

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

2X

DAS
28
9-89

13-10-31

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

DAS
6
9-89

13/11/12

2

DAS
37
9-89

Work Order ID 108672***108672***

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Monday, October 28, 2013 12:49:14 PM

Item ID: D412-702-017

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Shoulder Harness Loops Over Existing Lap Belts

Stop ***NS2***Start Date: 10/28/2013 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 11/7/2013 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-702-017

Location: SHIP(2) 13/11/13DAS
6
9-89

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 13-11-13ME13-11-13

Picklist Print

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Work Order ID: 108672

Parent Item: D412-702-017

Parent Item Name: Shoulder Harness Loops Over Existing Lap Belts

Start Date: 10/28/2013

Required Date: 11/7/2013

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A05.11.03New issueKJ/EC
IPP Rev:B06.04.03As per DS19324 JLM
IPP Rev:C As per Dsi9351 07-03-14 JLM
IPP Rev:E 07-07-28 As per Rev E JLM Verified By:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3196-3 Bar DAS 6 9-89		Manufactured	No			120	Each	14.0000	1	2		DAS 28 9-89	13-10-31
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST259		14							
				105278		12							
				88150		2							
D3196-4 Bar DAS 6 9-89		Manufactured	No			120	Each	1.0000	1	2		DAS 28 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST259		1							
				88225		1							
D3215-041 Harness Assembly DAS 6 9-89		Manufactured	No			120	Each	9.0000	8	16		DAS 28 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST262		9							
				95171		9							
D3551-11 Hook And Loop Tie DAS 6 9-89		Manufactured	No			120	Each	37.0000	4	8		DAS 28 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST246A		37							
				102344		1							
				105238		16							
				107165		20							
D412-702-069 Grommet DAS 6 9-89		Manufactured	No			120	Each	3.0000	1	2		DAS 28 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		3							
				105281		3							

Picklist Print

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Work Order ID: 108672

Parent Item: D412-702-017

Parent Item Name: Shoulder Harness Loops Over Existing Lap Belts

Start Date: 10/28/2013

Required Date: 11/7/2013

Start Qty: 2.00

Required Qty: 2.00

MS24694-S152

Screw

Purchased No

120 Each 83.0000

6

12

DAS

28

9-89

13-10-31

DAS

31

9-89

DAS

6

9-89

MS24694-S154

Screw

Purchased No

120 Each 58.0000

6

12

DAS

28

9-89

DAS

6

9-89

Location

ST304

Loc Qty

83

Loc Code

m125807

33

m127255

50

12x

Location

ST304

Loc Qty

58

Loc Code

m125807

8

m127255

50

12x

DAS

31

9-89

13/11/13 SP

6.0 PARTS LISTS

QTY -011	QTY -013	QTY -015	QTY -017	QTY -019	Part Number	Description
X					D412-702-011	Dart 13-Man Shoulder Harness Kit
	X				D412-702-013	Dart 5-Man Forward Facing Shoulder Harness Kit
		X			D412-702-015	Dart 4-Man Aft Facing Shoulder Harness Kit
			X		D412-702-017	Dart 4-Man Side Facing Shoulder Harness Kit
				X	D412-702-019	Dart 1-Man Forward Facing Shoulder Harness Kit
1	1			1	D412-702-069	GROMMET KIT
2	2				D3195-041	BRACKET
2	2				D3195-043	BRACKET
1	1			1	D3196-1	BAR
1					D3196-3	BAR
1					D3196-4	BAR
2	2				D3197-041	BAR
4		4			D3198-1	FITTING
18	10			2	D3215-041	HARNESS ASSEMBLY
4		4			D3215-043	HARNESS ASSEMBLY
2	2				D3268-1	PLACARD
13	5	4		1	D3551-11	HOOK AND LOOP TIE
2	2				D3546-1	CLIP
4		4			AN4-5A	BOLT
4	4				AN4-13A	BOLT
8		8			AN4-20A	BOLT
20		20			AN960JD416	WASHER (OR NAS1149D0463J)
12		12			MS21042L4	NUT (OR MS21042-4)
8	2			2	MS24694-S152	SCREW
8	2			2	MS24694-S154	SCREW

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Revision: A

Date: 10.12.01